IN THE SPECIFICATION

Please amend the specification as follows:

Paragraph [0001]:

Different kinds of boards and other flat elements which are joined to each other by means of tongue and groove are well known. Tongue and groove are nowadays normally made by milling which is a rational method. It is however difficult to achieve complex cross-sections with undercuts with traditional milling, especially in narrow grooves. It is known to achieve undercuts to some degree by utilising more than one milling tool with different rotation axis. The problem with this method is however that it is very difficult to obtain desirable tolerances due to vibrations and flexing in the machine since there must be some distance between the different milling tools. The cross-section possible to ~~manufacture~~ be manufactured by this method is also limited since the milling tool will have to rotate through the opening of, for example, a groove. It is desirable to achieve a process where the tolerance play is good, undercuts with sharper angles are possible ~~to manufacture~~ and where dust and particles from the milling does not obstruct ~~isn't obstructing~~ the process.

Paragraph [0003]:

Accordingly, the invention relates to a process for the manufacturing of longitudinal profiles ~~such and~~ selected from tongue [[and]] and/or groove on boards wherein the process includes the steps;

Paragraph [0007]

If materials like fibre board or particle board are used, it is known that burrs often occur which will obstruct the functionality in the tighter parts of a snap joint. This can be avoided by adding the step coating of the milled profile section before the broaching stage where the fine moulding takes place. The coating suitably comprises a substance selected from the group; wax,

oil a polymeric material being exemplified by a thermoplastic polyolefin and a lacquer being exemplified by a UV-curing lacquer.

Paragraph [0027]

The invention is not limited by the embodiments shown since it can be varied in different ways within the scope of the invention. It is, for example, possible to mold ~~moulding~~ a substantial part of the profile 2 by milling followed by fine ~~moulding~~ molding by broaching without an intermediate impregnation or coating as shown in selected embodiments of the invention. It is also possible to apply impregnation or coating at later stages of the process.